

Iten	n P/N	Description	Qty	Item P/N	Description	Qty	Item P/N	Description	Qty
1	2097096	12V Motor 42" SW	1	2 991797	Bracket assy, Composite [270-3	3561 1	1378170	Propeller kit	
5	2-100-121	Armature assembly	1	270 2060100	Knob, steering tension, soft	1	1000 2091170	Propeller	1
10	140-010	Bearing	1	275 2068400	Collet	1	1010 2092600	Drive pin, small	1
15	788-015	Retaining ring	1	280 2064200	Lock arm	1	1015 2151726	Washer, prop, small	1
20	2-200-301	Center housing assemby	1	285 2062701	Spring, lock arm	1	1020 2198400	Nut, nylock, prop, Anode	1
25	421-336	Brush end housing assembly	1	290 2061821	Hinge	1		7 7 71 17	
30	2-400-337	Plain end housing assembly	1	295 2062603	Pin, lock, ss	1			
35	144-049	Flange bearing	1	300 2062603	Pin, lock, ss	1			
40	880-003	Seal	1	305 2037301	Bushing, hinge	1			
45	880-006	Seal with shield	1	310 2002011	Tube 36"	1			
50	188-036	Brush	2	2002012	Tube 42"	1			
55	725-050	Paper tube	1	315 2063501	Bolt 1/4-20 x 2 3/8", ss	3			
60	738-036	Brush plate assembly	1	320 2771950	Bracket, right, FW	1			
65	975-040	Brush spring	2	325 2067905	Cam deactivator	1			
70	337-036	Gasket	1	330 2067306	Bushing, dowel 1/4 x 1/2	3			
75	701-081	O-ring, motor	1	335 2062702	Spring, cam deactivator	1			
80	701-008	O-ring, thru-bolt	2	2881380	Clamp screw kit	2 per kit			
85	830-007	Screw, 8-32	2	350 2771955	Bracket, left, FW	1			
90	830-042	Thru-bolt	2	355 2263103	Nut, 1/4-20, nylock, ss	3			
95	990-067	Washer, steel	2	356 2062604	Pin, stop	1			
100	990-070	Washer, nylatron	2	2002001	Tini, otop	•			
135	640-002	Leadwire, black	1	2990956	Handle assy, 5SPD [360-410]	1			
136	640-113	Leadwire, red	1	360 2990456	Grip/handle assy, 5SPD [360-3]	-			
	2888460	Seal and O-ring Kit		365 2060015	Bearing, handle	2			
_	2000-100	ocal and o mig rat		370 2063405	Screw, #6 PFH SS	1			
200	2195654	Decal, c-box cover	1	375 2884092	Yoke / spider assy	1			
205	2060296	C-box cover	1	380 2302742	Spring, detent, off	1			
208	2325666	Decal - MinnKota	2	385 2060005	Bearing, handle pivot	2			
210	2074080	Battery meter, 12v SW	1	390 2060900	Handle pivot, top	1			
215	2043427	Screw, #8 x 7/8 SS	2	395 2302745	Spring, release button	1			
220	2184016	Control board, 12v	1	400 2063700	Button, release	1			
225	2303434	Screw, #8-30 x 5/8 SS		405 2060905	Handle pivot, bottom	1			
230	2062503	Control box, VARS, SW	2	410 2303412	Screw, #6 x 5/8 SS	6			
235	2062905	Strain relief	1	420 2061700	Washer, pot holder	1			
240	2303412	Screw, #6 x 5/8 SS	6	415 2062715	Spring, handle pivot	1			
245	2263434	Screw, #8 x 1 SS	2	425 2992524	Leadwire assy, includes [235]	1			
250	2263406	Screw, #10-24 x 2 SS	1	120 2002024	Leadwire assy, molades [255]				
255	2061517	Collar, c-box	1						
260	2333101	Nut, 10-24, nylock, SS	1						
265	2991521	Cam lock/depth collar assy	1						
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THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Riptide 55 is 12-volt only!

